

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
 Product name : ARCAL™ 12
 Product code : CA-2002-05233
 Product group : Trade product

1.2. Recommended use and restrictions on use

Recommended use : Shielding gas for arc welding.

1.3. Supplier

Air Liquide Canada Inc.
 1250, René Lévesque West Blvd. Suite 1700
 H3B 5E6 Montreal, QC - Canada
 T 1-800-817-7697
www.airliquide.ca

1.4. Emergency telephone number

Emergency number : 514-878-1667

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification (GHS-CA)

Gases under pressure : Compressed gas H280

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-CA labelling

Hazard pictograms (GHS-CA) :



GHS04

Signal word (GHS-CA) :

Warning

Hazard statements (GHS-CA) :

H280 - Contains gas under pressure; may explode if heated
 OSHA-H01 - May displace oxygen and cause rapid suffocation

Precautionary statements (GHS-CA) :

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.
 P403 - Store in a well-ventilated place
 P202 - Do not handle until all safety precautions have been read and understood
 P308+P313 - IF exposed or concerned: Get medical advice/attention
 P280 - Wear eye protection, face protection, protective clothing, protective gloves
 P271 - Use only outdoors or in a well-ventilated area
 P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
 CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52 °C/125 °F
 CGA-PG05 - Use a back flow preventive device in the piping
 CGA-PG06 - Close valve after each use and when empty
 CGA-PG10 - Use only with equipment rated for cylinder pressure
 CGA-PG14 - Approach suspected leak area with caution
 CGA-PG21 - Open valve slowly

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-CA)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Name	Chemical name / Synonyms	Product identifier	%	Classification (GHS-CA)
Argon	Argon, compressed	(CAS No) 7440-37-1	98	Compressed gas, H280
Carbon Dioxide		(CAS No) 124-38-9	2	Liquefied gas, H280

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Adverse effects not expected from this product.
- First-aid measures after eye contact : Adverse effects not expected from this product.
- First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : May displace oxygen and cause rapid suffocation.
- Symptoms/effects after skin contact : Adverse effects not expected from this product.
- Symptoms/effects after eye contact : Adverse effects not expected from this product.
- Symptoms/effects after ingestion : Ingestion is not considered a potential route of exposure.
- Symptoms/effects upon intravenous administration : Not known.
- Chronic symptoms : Adverse effects not expected from this product.

4.3. Immediate medical attention and special treatment, if necessary

- Other medical advice or treatment : If you feel unwell, seek medical advice. If breathing is difficult, give oxygen.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Unsuitable extinguishing media

- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.3. Specific hazards arising from the hazardous product

- Fire hazard : The product is not flammable.
- Explosion hazard : Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
- Hazardous combustion products : None

5.4. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Exposure to fire may cause containers to rupture/explode. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Standard protective clothing and equipment (e.g, Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Ensure adequate ventilation.
- Personal Precautions, Protective Equipment and Emergency Procedures : EVACUATE ALL PERSONNEL FROM AFFECTED AREA. Use appropriate protective equipment. If leak is on user's equipment, be certain to purge piping before attempting repairs. If leak is on a container or container valve contact the closest Air Liquide Canada location.

6.2. Methods and materials for containment and cleaning up

- For containment : Try to stop release if without risk.
- Methods for cleaning up : Dispose of contents/container in accordance with local/regional/national/international regulations.

6.3. Reference to other sections

- For further information refer to section 8: "Exposure controls/personal protection"

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.
- Hygiene measures : Do not eat, drink or smoke when using this product.
- Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Use only with equipment rated for cylinder pressure. Close valve after each use and when empty.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Do not expose to temperatures exceeding 52 °C/ 125 °F. Keep container closed when not in use. Protect cylinders from physical damage; do not drag, roll, slide or drop. Store in well ventilated area.
- Incompatible products : None known.
- Incompatible materials : None known.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Carbon Dioxide (124-38-9)		
USA - ACGIH	ACGIH TWA (ppm)	5000 ppm
USA - ACGIH	ACGIH STEL (ppm)	30000 ppm
USA - OSHA	OSHA PEL (TWA) (mg/m ³)	9000 mg/m ³
USA - OSHA	OSHA PEL (TWA) (ppm)	5000 ppm
Canada (Quebec)	VECD (mg/m ³)	54000 mg/m ³
Canada (Quebec)	VECD (ppm)	30000 ppm
Canada (Quebec)	VEMP (mg/m ³)	9000 mg/m ³
Canada (Quebec)	VEMP (ppm)	5000 ppm
Alberta	OEL STEL (mg/m ³)	54000 mg/m ³
Alberta	OEL STEL (ppm)	30000 ppm
Alberta	OEL TWA (mg/m ³)	9000 mg/m ³
Alberta	OEL TWA (ppm)	5000 ppm
British Columbia	OEL STEL (ppm)	15000 ppm
British Columbia	OEL TWA (ppm)	5000 ppm
Manitoba	OEL STEL (ppm)	30000 ppm
Manitoba	OEL TWA (ppm)	5000 ppm
New Brunswick	OEL STEL (mg/m ³)	54000 mg/m ³
New Brunswick	OEL STEL (ppm)	30000 ppm
New Brunswick	OEL TWA (mg/m ³)	9000 mg/m ³
New Brunswick	OEL TWA (ppm)	5000 ppm
New Foundland & Labrador	OEL STEL (ppm)	30000 ppm
New Foundland & Labrador	OEL TWA (ppm)	5000 ppm
Nova Scotia	OEL STEL (ppm)	30000 ppm
Nova Scotia	OEL TWA (ppm)	5000 ppm
Nunavut	OEL STEL (ppm)	30000 ppm
Nunavut	OEL TWA (ppm)	5000 ppm
Northwest Territories	OEL STEL (ppm)	30000 ppm
Northwest Territories	OEL TWA (ppm)	5000 ppm
Ontario	OEL STEL (ppm)	30000 ppm
Ontario	OEL TWA (ppm)	5000 ppm
Prince Edward Island	OEL STEL (ppm)	30000 ppm
Prince Edward Island	OEL TWA (ppm)	5000 ppm
Saskatchewan	OEL STEL (ppm)	30000 ppm
Saskatchewan	OEL TWA (ppm)	5000 ppm

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Carbon Dioxide (124-38-9)		
Yukon	OEL STEL (mg/m ³)	27000 mg/m ³
Yukon	OEL STEL (ppm)	15000 ppm
Yukon	OEL TWA (mg/m ³)	9000 mg/m ³
Yukon	OEL TWA (ppm)	5000 ppm

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure exposure is below occupational exposure limits (where available). Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.
- Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Gloves. Safety glasses. Protective clothing. Safety shoes.

Hand protection:

Wear working gloves when handling gas containers.

Eye protection:

Wear safety glasses with side shields.

Skin and body protection:

Wear suitable protective clothing, e.g. lab coats, coveralls or flame resistant clothing.

Respiratory protection:

None necessary during routine operations. See Sections 5 & 6



Thermal hazard protection:

None necessary during routine operations.

Other information:

Wear safety shoes while handling containers.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Clear, colorless gas.
Colour	: Colourless
Odour	: Odourless
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: Not applicable (non-flammable gas)
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: See Section 2.1 and 2.2
Vapour pressure	: No data available
Vapour pressure at 50 °C	: No data available
Relative density	: No data available

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Solubility	: Water: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Explosive properties	: Not applicable (non-flammable gas).
Oxidising properties	: None.
Explosive limits	: Not applicable (non-flammable gas)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	: None known.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: None known.
Conditions to avoid	: None under recommended storage and handling conditions (see section 7).
Incompatible materials	: None known.
Hazardous decomposition products	: Under normal conditions of storage and use hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Carbon Dioxide (124-38-9)	
LC50 inhalation rat (ppm)	820000 ppm/4h
Argon (7440-37-1)	
LC50 inhalation rat (ppm)	820000 ppm/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

Carbon Dioxide (124-38-9)	
Persistence and degradability	No ecological damage caused by this product.
Argon (7440-37-1)	
Persistence and degradability	No ecological damage caused by this product.

12.3. Bioaccumulative potential

Carbon Dioxide (124-38-9)	
BCF fish 1	(no bioaccumulation)
Log Pow	0.83
Bioaccumulative potential	No ecological damage caused by this product.

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Argon (7440-37-1)	
Log Pow	Not applicable for inorganic gases.
Bioaccumulative potential	No ecological damage caused by this product.

12.4. Mobility in soil

Carbon Dioxide (124-38-9)	
Log Pow	0.83
Ecology - soil	No ecological damage caused by this product.

Argon (7440-37-1)	
Log Pow	Not applicable for inorganic gases.
Ecology - soil	No ecological damage caused by this product.

12.5. Other adverse effects

Effect on ozone layer : No known effects from this product.
GWPmix comment : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded.
Product/Packaging disposal recommendations : Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at www.cganet.com for more guidance on suitable disposal methods.
Ecology - waste materials : None known.

SECTION 14: Transport information

14.1. Basic shipping description

In accordance with TDG

TDG

UN-No. (TDG) : UN1956
TDG Primary Hazard Classes : 2.2 - Class 2.2 - Non-Flammable, Non-Toxic Gas.
Transport Document Description : UN1956 Compressed gas, n.o.s., 2.2
Proper Shipping Name : Compressed gas, n.o.s.

Hazard labels (TDG) : 2.2 - Non-flammable, non-toxic gases



ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a)UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b)UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c)UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d)UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e)UN3249, MEDICINE, SOLID, TOXIC, N.O.S. An example in Canada is the "Food and Drugs Act". (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a)UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b)UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS. SOR/2014-306 148 - (1) Part 5 (Means of Containment) does not apply to radiation detectors that contain these dangerous goods in non-refillable pressure receptacles if (a)the working pressure in each receptacle is less than 5 000 KPa; (b)the capacity of each receptacle is less than 12 L; (c)each receptacle has a minimum burst pressure of (i)at least 3 times the working pressure, when the receptacle is fitted with a relief device, or (ii)at least 4 times the working pressure, when the receptacle is not fitted with a relief device; (d)each receptacle is manufactured from material that will not fragment upon rupture; (e)each detector is manufactured under a quality assurance program; ISO 9001:2008 is an example of a quality assurance program. (f)the detectors are transported in strong outer means of containment; and (g)a detector in its outer means of containment is capable of withstanding a 1.2 m drop test without breakage of the detector or rupture of the outer means of containment. (2)Part 5 (Means of Containment) does not apply to radiation detectors that contain these dangerous goods in non-refillable pressure receptacles and that are included in equipment, if (a)the conditions set out in paragraphs (1)(a) to (e) are met; and (b)the equipment is contained in a strong outer means of containment or the equipment affords the detectors with protection that is equivalent to that provided by a strong outer means of containment. (3)These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to radiation detectors that contain these dangerous goods in non-refillable pressure receptacles, including detectors in radiation detection systems, if the detectors meet the requirements of subsection (1) or (2), as applicable, and the capacity of the receptacles that contain the detectors is less than 50 mL. SOR/2014-306
Explosive Limit and Limited Quantity Index	: 0.125 L
Excepted quantities (TDG)	: E0
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 75 L

14.2. Transport information/DOT - USA

DOT

DOT NA no.	: UN1956
UN-No.(DOT)	: 1956
DOT Symbols	: G - Identifies PSN requiring a technical name
Transport Document Description	: UN1956 Compressed gas, n.o.s., 2.2
Proper Shipping Name (DOT)	: Compressed gas, n.o.s.
Contains Statement Field Selection (DOT)	: DOT_TECHNICAL - Proper Shipping Name - Technical (DOT)
Class (DOT)	: 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115
Division (DOT)	: 2.2
Hazard labels (DOT)	: 2.2 - Non-flammable gas



Dangerous for the environment	: No
DOT Packaging Exceptions (49 CFR 173.xxx)	: 306;307
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 302;305
DOT Packaging Bulk (49 CFR 173.xxx)	: 314;315

ARCAL TM 12

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

DOT Quantity Limitations Passenger aircraft/rail : 75 kg
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : 150 kg
CFR 175.75)
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Other information : No supplementary information available.

14.3. Air and sea transport

IMDG

UN-No. (IMDG) : 1956
Proper Shipping Name (IMDG) : Compressed gas, n.o.s.
Transport Document Description (IMDG) : UN 1956 Compressed gas, n.o.s., 2.2
Class (IMDG) : 2.2 - Non-flammable, non-toxic gases

IATA

UN-No. (IATA) : 1956
Proper Shipping Name (IATA) : Compressed gas, n.o.s.
Transport Document Description (IATA) : UN 1956 Compressed gas, n.o.s., 2.2
Class (IATA) : 2.2 - Gases : Non-flammable, non-toxic

SECTION 15: Regulatory information

15.1. National regulations

Carbon Dioxide (124-38-9)

Listed on the Canadian DSL (Domestic Substances List)

Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

15.2. International regulations

Carbon Dioxide (124-38-9)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on INSQ (Mexican national Inventory of Chemical Substances)
Listed on Turkish inventory of chemical

Argon (7440-37-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on INSQ (Mexican national Inventory of Chemical Substances)

SECTION 16: Other information

Date of issue : 04/24/2017

Full text of H-statements:

H280	Contains gas under pressure; may explode if heated
------	--

SDS Canada (GHS)

THE INFORMATION, RECOMMENDATIONS AND DATA CONTAINED IN THIS DOCUMENT ARE INTENDED TO BE USED BY PROPERLY TRAINED AND QUALIFIED PERSONNEL ONLY AND AT THEIR SOLE RISKS AND DISCRETION. THE INFORMATION, RECOMMENDATIONS AND DATA HEREIN CONTAINED ARE DERIVED FROM SOURCES WHICH WE BELIEVE TO BE RELIABLE. HOWEVER, AIR LIQUIDE CANADA INC. MAKES NO REPRESENTATION AND GIVES NO WARRANTY OF ANY KIND WHATSOEVER WITH RESPECT TO THEIR ACCURACY OR COMPLETENESS AND ASSUMES NO LIABILITY FOR DAMAGES OR LOSS ARISING DIRECTLY OR INDIRECTLY FROM THEIR USE, WHETHER PROPER OR IMPROPER.